

SECTION 501-20A: Safety Belt System  
GENERAL PROCEDURES

2014 F-150 Workshop Manual  
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## Safety Belt Inspection and Repair After a Collision



**WARNING:** All safety belt components must be inspected and corrected as part of any collision repair. Inspect all safety belt components as prescribed by Safety Belt Inspection and Repair After a Collision found in Section 501-20A General Procedures of this manual. Failure to follow this instruction may result in incorrect operation of the safety belt system and increase the risk of serious personal injury or death in a crash.

1. Before installing a new safety belt assembly, the safety belt attaching areas must be inspected for damage and distortion. If the attaching points are damaged and distorted, the sheet metal must be worked back to its original shape and structural integrity.
  2. Install the new safety belt(s) at any seating position(s) where deployment has occurred and the safety belt(s) were used. Carry out the Functional Test Procedure for all seating positions. For additional information, refer to the appropriate Function Test procedure in [Safety Belt System](#) in this section.
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